



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
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Tel (613) 632-5200
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D4150-3
Job Sheet 185692



Part No: D4150-3

Job Qty: 10 ea

Part Name: Arm Plate



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/31/18

Job Tracking No:

Due Date: 11/16/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B IPP Rev:A 10.06.24 new issue DD verf:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	10 pcs		11/16/18	0.00	0.66	Waterjet - Flow		18/11/03
120	QC	10 pcs		11/16/18	0.00	0.00	QC8		38
150	Packaging	10 pcs		11/16/18	0.00	0.00	Packaging3		9-89
160	QC21-SA	10 Ea		11/16/18	0.00	0.00	QC21		NOV 07 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S11GA	304/316 0.125 Sheet	.2540 sf (.0254 ea)	100-Waterjet - Flow - 1	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M304S11GA	0	30	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Arm Plate	0.191Inches + 0.005 - 0.001	0.196 0.190	Diameter	
2	Arm Plate	0.257Inches + 0.006 - 0.001	0.263 0.256	Diameter	
3	Arm Plate	1.000Inches ± 0.010	1.010 0.990		
4	Arm Plate	0.968Inches ± 0.010	0.978 0.958		
5	Arm Plate	0.375Inches ± 0.010	0.385 0.365		
6	Arm Plate	0.300Inches ± 0.010	0.310 0.290		
7	Arm Plate	0.800Inches ± 0.010	0.810 0.790		
8	Arm Plate	1.590Inches ± 0.030	1.620 1.560		
9	Arm Plate	2.340Inches ± 0.030	2.370 2.310		

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

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10	Arm Plate	0.750Inches $\pm$ 0.030	0.780 0.720
11	Arm Plate	1.560Inches $\pm$ 0.030	1.590 1.530
12	Arm Plate	1.188Inches $\pm$ 0.010	1.198 1.178
13	Arm Plate	0.125Inches $\pm$ 0.010	0.135 0.115

Plex 10/31/18 12:41 PM Dart.lajeunesse.marie



Container No: S124344



Part: D4150-3

Job No: 185692

Serial No/Batch: S124344

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 11/03/18

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE



QA Closed: _____ Date: _____

Work Order update only ☐

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